

# QUESTIONNAIRE

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**„Castor” Unia Gospodarcza Sp. z o.o.**

Company	
Contact	
Department	
Address	
Postal Code / place	
Phone	
Fax	
e-mail	

Please answer all questions as detailed as possible respectively tick where appropriate!

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Type of goods to be cleaned  
(e.g. bulk parts, scooping parts, delicate surfaces, placed manually):

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Problem description:

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Material:

<input type="checkbox"/> steel	<input type="checkbox"/> steel galvanized	<input type="checkbox"/> stainless steel	<input type="checkbox"/> aluminium	<input type="checkbox"/> brass
<input type="checkbox"/> copper	<input type="checkbox"/> alu-die-casting	<input type="checkbox"/> zinc die- casting	<input type="checkbox"/> gray cast	<input type="checkbox"/> iron steel casting
<input type="checkbox"/> carbide	<input type="checkbox"/> plastic	<input type="checkbox"/> glass	<input type="checkbox"/> opt.-glass	

Components to be cleaned:

Dimensions of components (LxWxH) [mm]

min.	
max.	
Average	

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Weight of components [kg]:

min.	
max.	
Average	

Kind of contamination:

<input type="checkbox"/> oil	<input type="checkbox"/> emulsion	<input type="checkbox"/> honing oil	<input type="checkbox"/> swarf	<input type="checkbox"/> lapping paste
<input type="checkbox"/> polishing paste	<input type="checkbox"/> grinding swarf	<input type="checkbox"/> separating agent	<input type="checkbox"/> drawing agent	<input type="checkbox"/> epoxy resin
<input type="checkbox"/> resin	<input type="checkbox"/> zinc stearate	<input type="checkbox"/> harding salts	<input type="checkbox"/> soldering flux	<input type="checkbox"/> oil carbon
<input type="checkbox"/> rust	<input type="checkbox"/> varnish	<input type="checkbox"/> adhesive substance		

Please indicate quantity:

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Means of transport within the cleaning plant:

Baskets / racks available?	
Dimensions of basket / rack (LxWxH) [mm]:	
Weight of basket / rack incl. Goods [kg]:	
Number of baskets / racks per load	
Number of loads per hour:	

Operating cycle following the cleaning procedure:

<input type="checkbox"/> control	<input type="checkbox"/> packing	<input type="checkbox"/> assembly	<input type="checkbox"/> storage	<input type="checkbox"/> glowing
<input type="checkbox"/> hardening	<input type="checkbox"/> electroplating	<input type="checkbox"/> varnishing	<input type="checkbox"/> soldering	<input type="checkbox"/> harden and temper
<input type="checkbox"/> gluing	<input type="checkbox"/> welding	<input type="checkbox"/> electron-beam welding		

Cleaning result to be achieved:

<input type="checkbox"/> dry	<input type="checkbox"/> spotless	<input type="checkbox"/> free from grease	<input type="checkbox"/> rough-cleaning
<input type="checkbox"/> rust-protected	<input type="checkbox"/> free from swarf	<input type="checkbox"/> wet	<input type="checkbox"/> drying by sensible heat

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Operating cycle:

<input type="checkbox"/> manual	<input type="checkbox"/> semi-automatic	<input type="checkbox"/> fully automatic
<input type="checkbox"/> roller conveyor	<input type="checkbox"/> suspended conveyor	<input type="checkbox"/> interlinked with other plants

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Space available for the plant (LxWxH) [mm]:	
Carrying force of crane [kg]:	
Admissible pressure on the ground [kg/m <sup>2</sup> ]:	
Elevator dims. (LxWxH) [mm]:	
Door / doorway dims. (LxWxH) [mm]:	

Cooling water:

Flow temperature [°C]:	
Flow pressure [bar]:	

Notes:

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